



INNOVINNPROM

Industrial automation



- ✓ Thirty years of experience in complex automation of agribusiness enterprises
- ✓ The full cycle of automation - from design to commissioning
- ✓ Exclusively proven industrial solutions
- ✓ Own SAKURA-IIOT cloud software platform of the Internet of Things



Vinnitsa - 2023

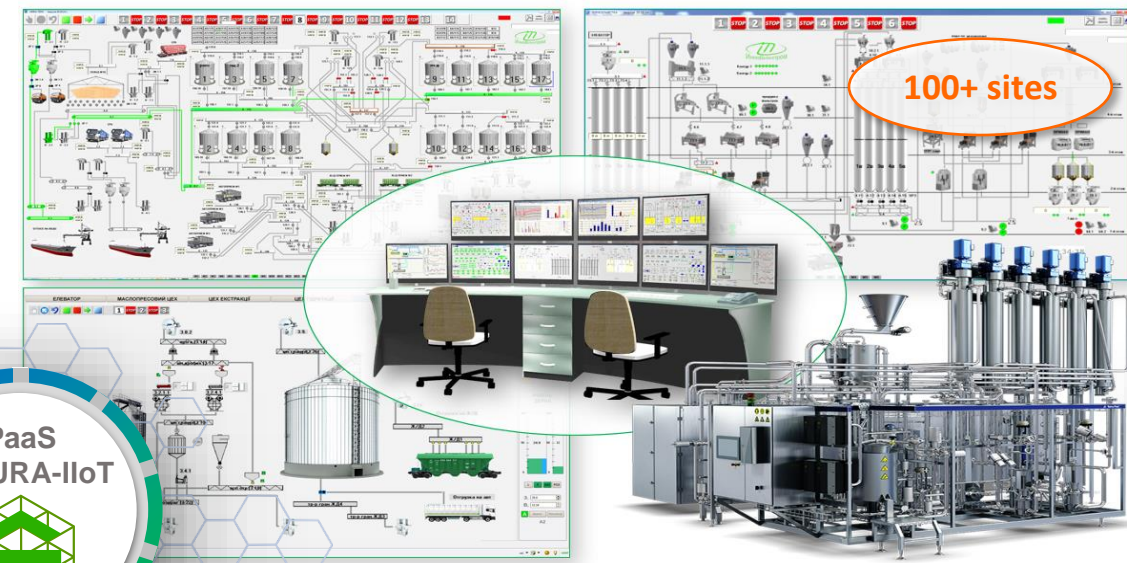
ABOUT US



APM/MES/ERP/PLM



Automated Design System "Route" / SCADA



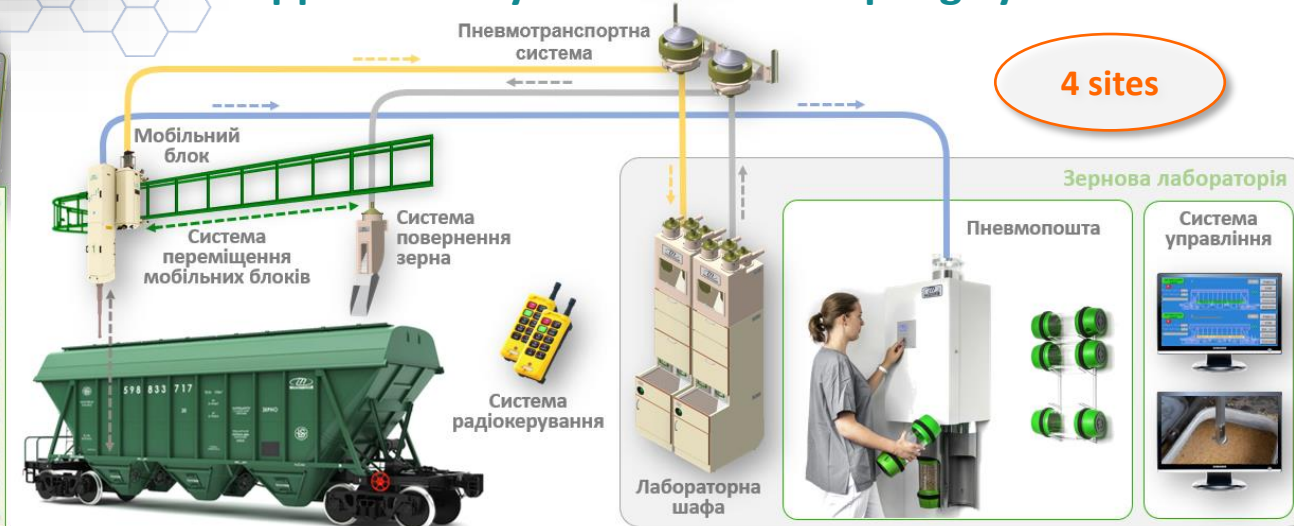
Crystal Growing Systems



Car Sampling Systems



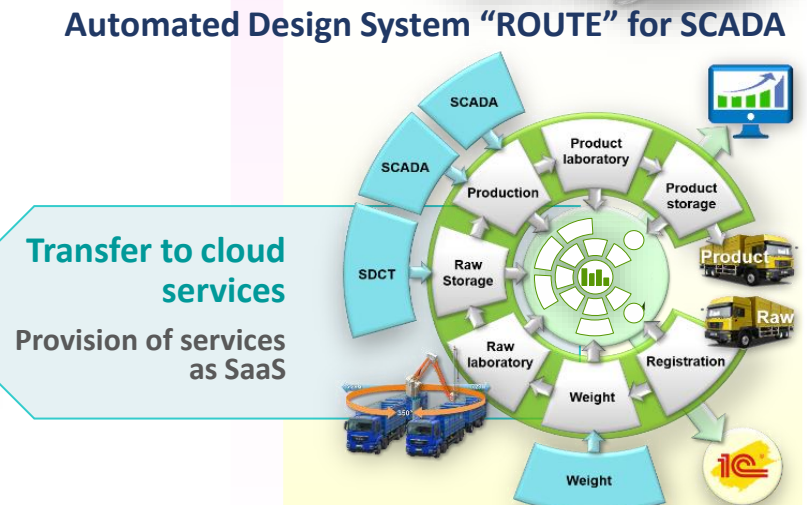
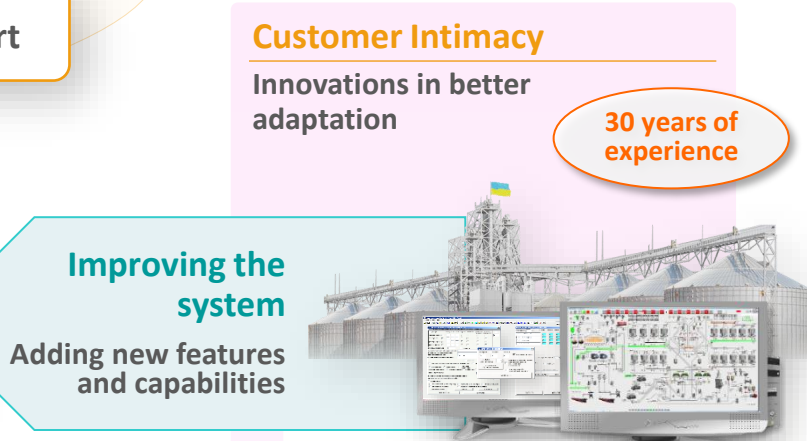
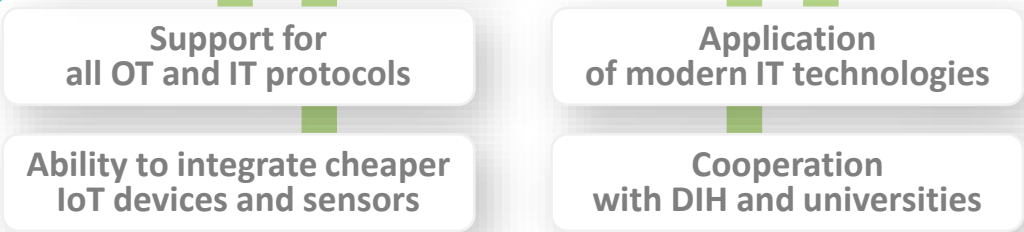
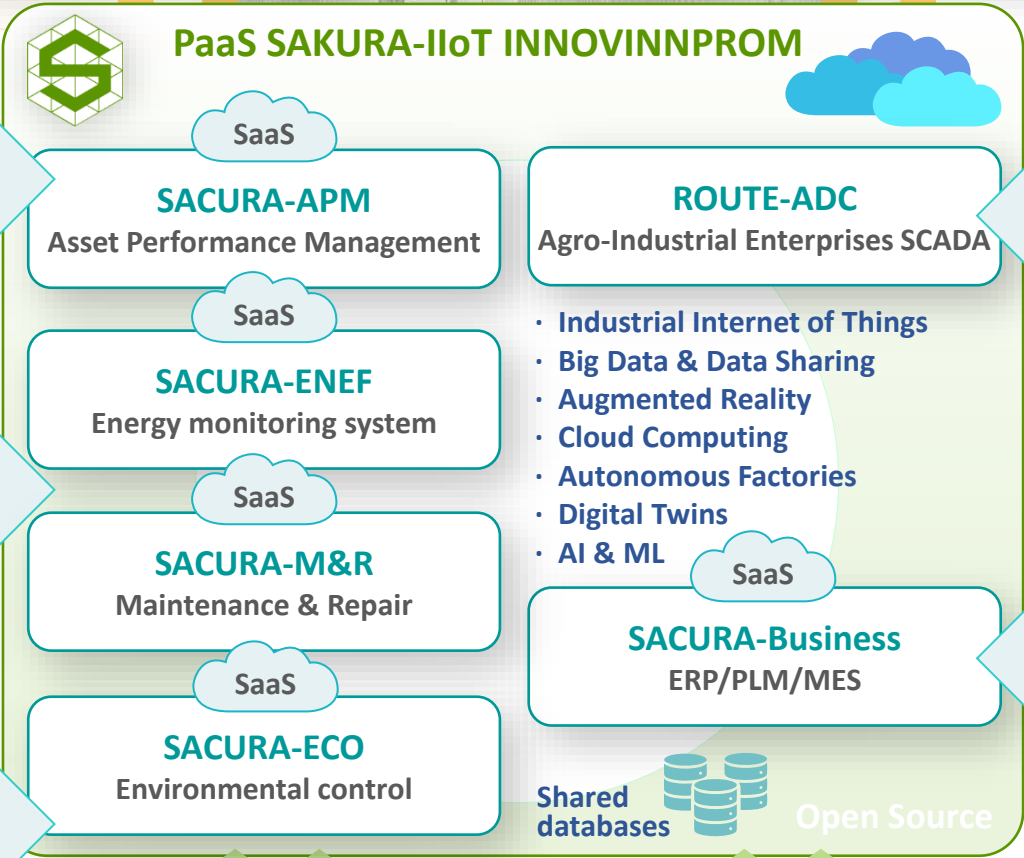
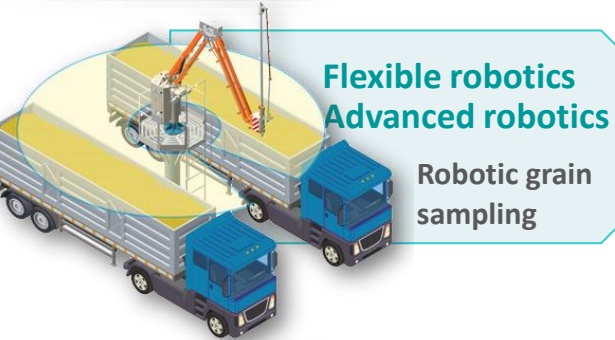
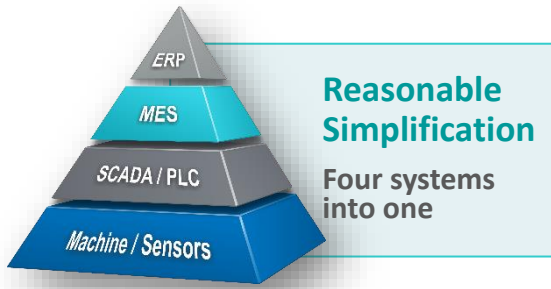
Hopper Railway Car Robotic Sampling Systems



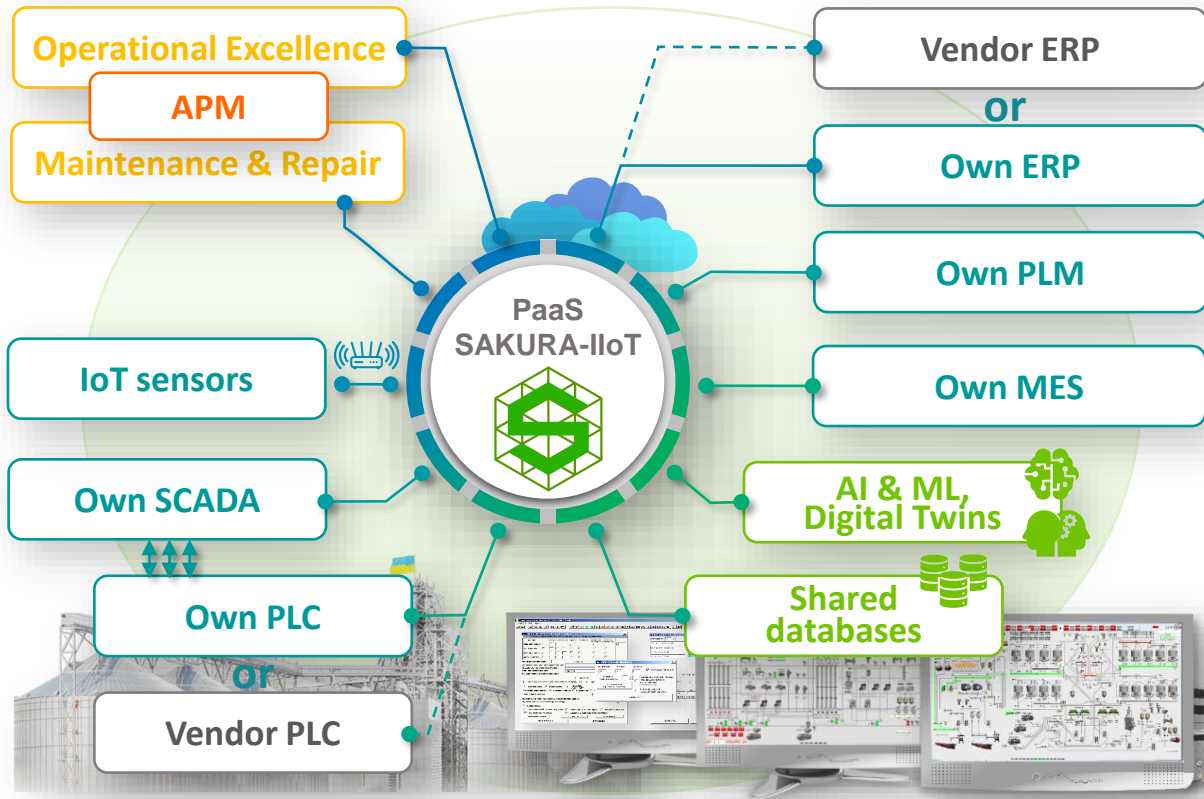
Monitoring Systems



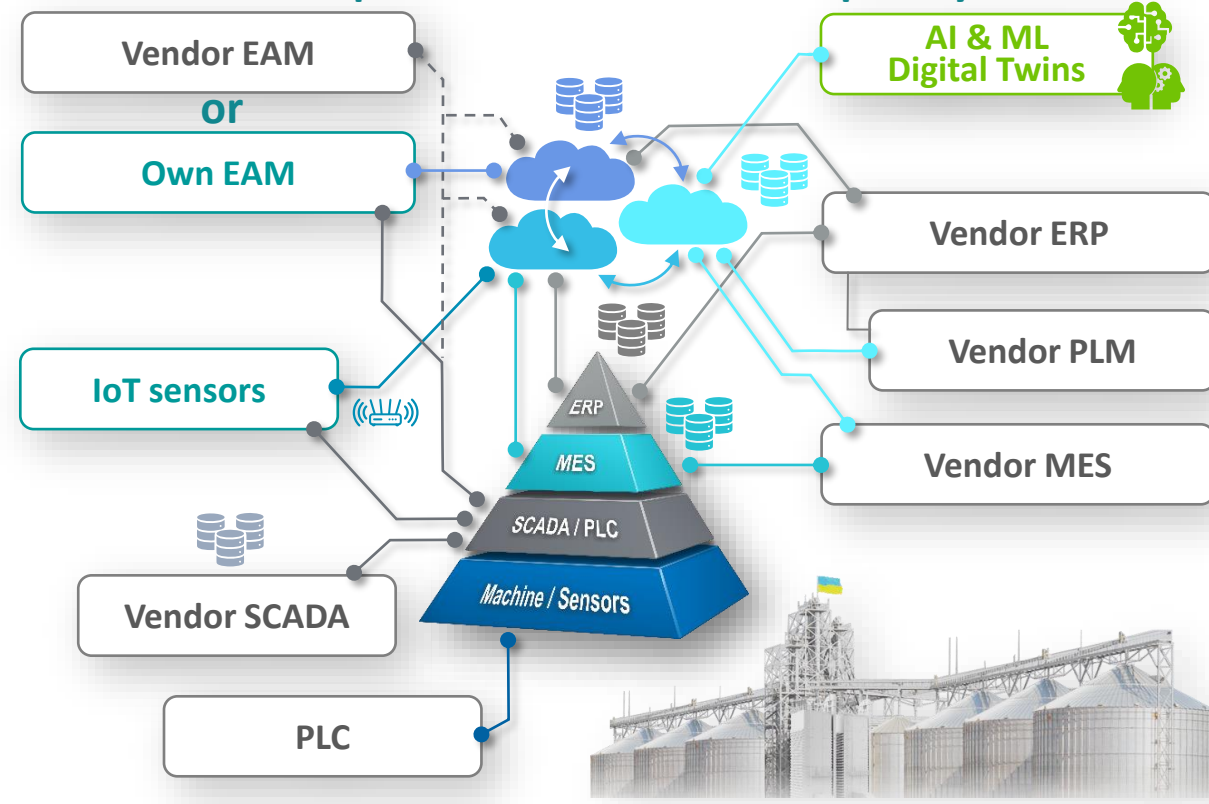
INNOVATIONS



INNOVINNPROM – quality leap



Competitors – increased complexity



	INNOVINNPROM	Competitors
Architecture	Simplified: SCADA + Own Platform on a Cloud	Classic: SCADA + eclectically added ERP / PLM / AEM / MES
Industrial Internet of Things	As a component of the PaaS	Added solution
Data Sharing	Consolidated Enterprise Database	Disparate databases and systems
AI & ML, Digital Twins	As a component of the PaaS	Added solution
Technology ownership	Specialized PaaS, ADC SCADA, APM	Adaptation of vendor systems to customer requirements
Software implementation	SaaS	Hosted Software and applications

Vendors

Suppliers

Designers

IT

Main Clients

DIH

АППАУ Асоціація «підприємств промислової автоматизації України»
Vinnitsya cluster of instrument making and automation:

Universities

Our PORTFOLIO



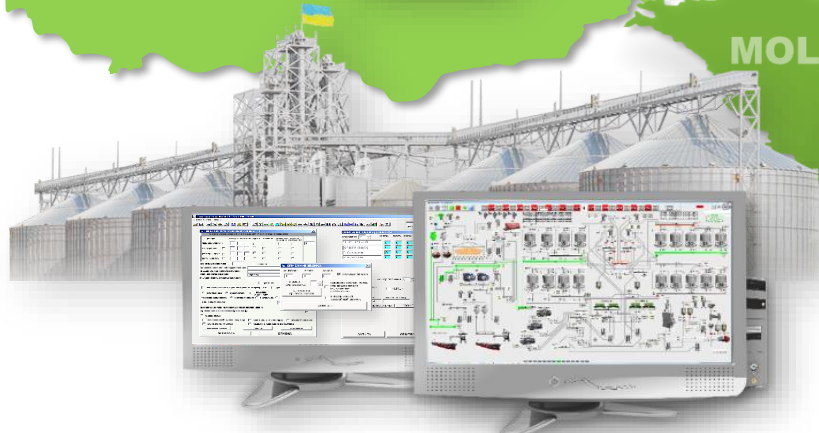
Automation of grain elevators, port grain terminals, mills, sugar factories, feed mills, separate technological lines for processing of agricultural raw materials and products.



UKRAINE

KAZAKHSTAN

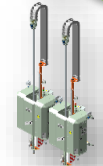
MOLDOVA



SCADA
> 1000 I/O



Car Samplers



Railway Samplers



SAKURA-B
MES/ERP/PLM



SAKURA-T
Energy Efficiency



SAKURA-ECO
Environmental monitoring

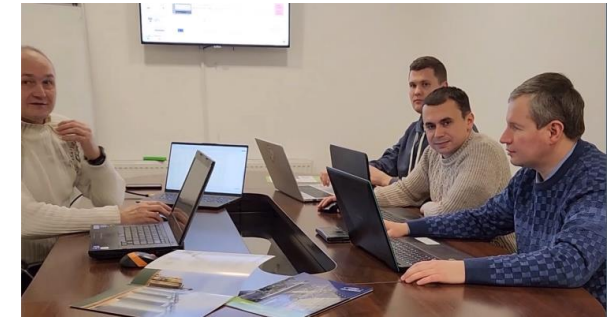
Our TEAM



SAKURA-APM

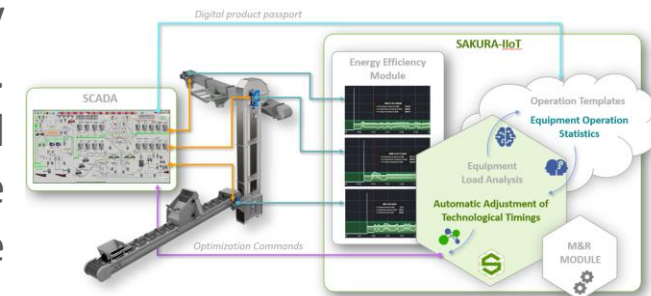


Our team, together with the scientific team of the Department of System Analysis and Information Technologies (SAIT) of the Faculty of Intelligent Information Technologies and Automation of the Vinnytsia National University, headed by Vitaly Mokin (Head of the Department of SAIT, Doctor of Science, Professor) within the framework of Horizon 2020 grant funding (grant agreement No. 873155), investigated the feasibility of using AI&ML to optimize the energy efficiency of grain elevators.



The essence of the project is to add to the existing SCADA production management inexpensive IIOT systems that will monitor the operation and energy consumption of each unit of grain elevator equipment. At the same time, this equipment is small-sized and is installed without reassembling the existing control cabinets.

In the project, we investigated the feasibility of using AI&ML for forecasting the energy efficiency of technological routes for moving grain and analyzing the operation of routes. We got results in the range of 3...5% savings. However, the general control of all technological processes due to the optimization of the SCADA operation and administrative measures results in savings of up to 15%. That's not all, with the organization of productive M&R, the overall energy efficiency of the enterprise can be increased up to 25%.



We are looking for investments to continue our work in two directions:

1. Deep analysis of the impact of AI&ML on all technological processes, taking into account weather conditions, time of day, personnel shifts, logistics chains.
2. Initial implementation of technologies at enterprises in Ukraine, Moldova and Romania with the aim of their further commercial support.

SAKURA-APM

Asset Performance Management is a system for managing the efficiency of production assets based on the technologies of the fourth industrial revolution (Industry 4.0).



The term "assets" means any production equipment - both equipment that ensures the vital activity of enterprises (power grids, substations, boilers, compressors, ...) and that which carries out processing and production of products (furnaces, machines, dispensers, bottling or assembly lines, etc.).

SAKURA-APM contains two main components:

- ❖ Maintenance and Repair (MRO)
- ❖ Production management systems aimed at operational excellence (Operational Excellence).

Reduction of operating costs is achieved due to better reliability of assets, extension of their service life (life cycle), reduction of the cost of implementation and operation.



This project received funding from the European Union's Research and Innovation Program Horizon 2020 within the framework of the BOWI project, financed under grant agreement No. 873155

Full Control and Analytics at All Levels - Holding / Enterprise / Production Line / Equipment

Control and Analysis of the Enterprise

Analysis of Productivity and Energy Efficiency

Analytics of Production and Business Processes

Control and Comparison of Holding Companies

Control and Analysis of Equipment Operation

Control and Planning of Maintenance and Repairs

INDUSTRY 4.0



Internet of Things



Artificial Intelligence



Machine Learning



Edge Computing



Big Data



Cyber Security



Digital Twin

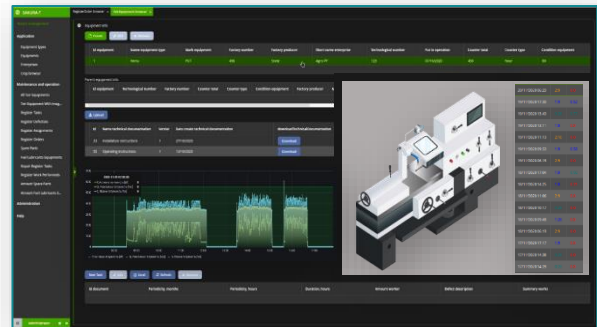
The Enterprise module

visualizes consolidated, comparative, detailed and analytical information coming from holding companies. This information is focused on quantity and quality of products, energy consumption and energy efficiency of technological operations of a holding's enterprises.



The Operational Excellence module

provides similar metrics as The Enterprise module, but for a particular enterprise.



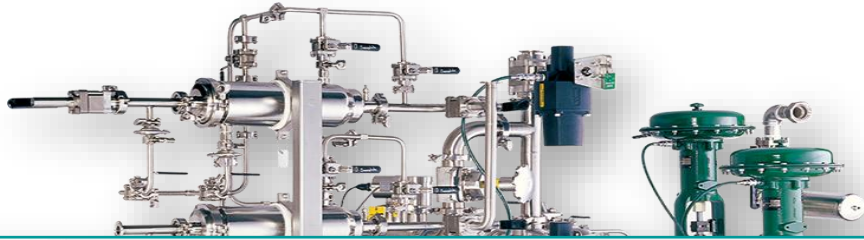
The Maintenance and repair module (M&R)

provides planning and control of maintenance and repairs at the holding companies. The main types of information are information on the operation of equipment, energy consumption, use of spare parts and materials during maintenance and repairs.

The Energy Efficiency module

provides low level metrics and analytical information on the consumption of the main types of energy by each unit of equipment, technological group and enterprise as a whole. Based on the obtained data, the calculation of energy efficiency of equipment and technological operations is performed.



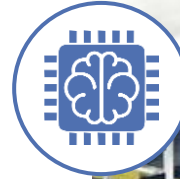


- ✓ Total control of equipment operation
- ✓ Intelligent adjustment of technology
- ✓ A significant reduction in the impact of the human factor
- ✓ Increasing the efficiency of equipment use
- ✓ Increasing the energy efficiency of technology
- ✓ Significant increase in the efficiency of business processes

Internet of Things
Інтернет речей



Artificial Intelligence
Штучний інтелект



Machine Learning
Машинне навчання



Digital Twin
Цифровий двійник



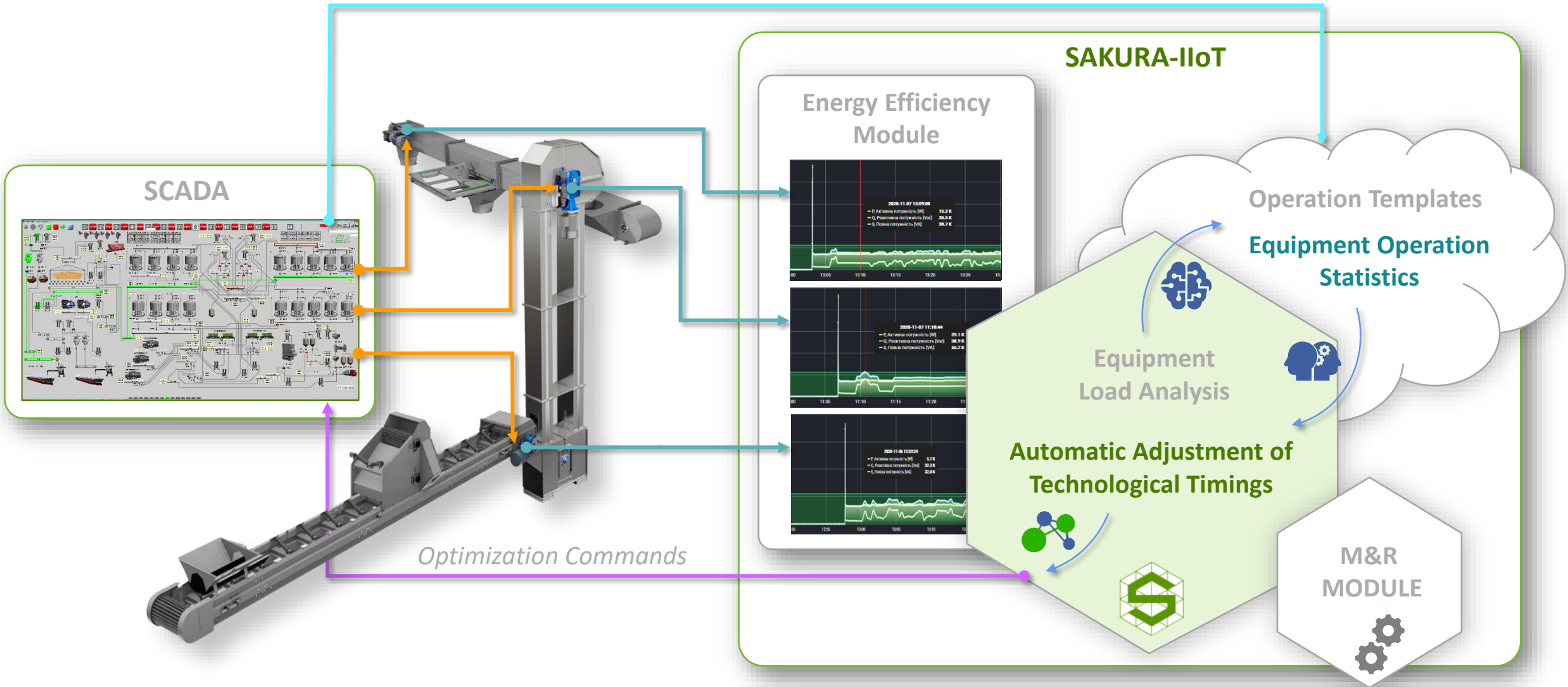
Big Data
Великі дані



Cyber Security
Кібербезпека



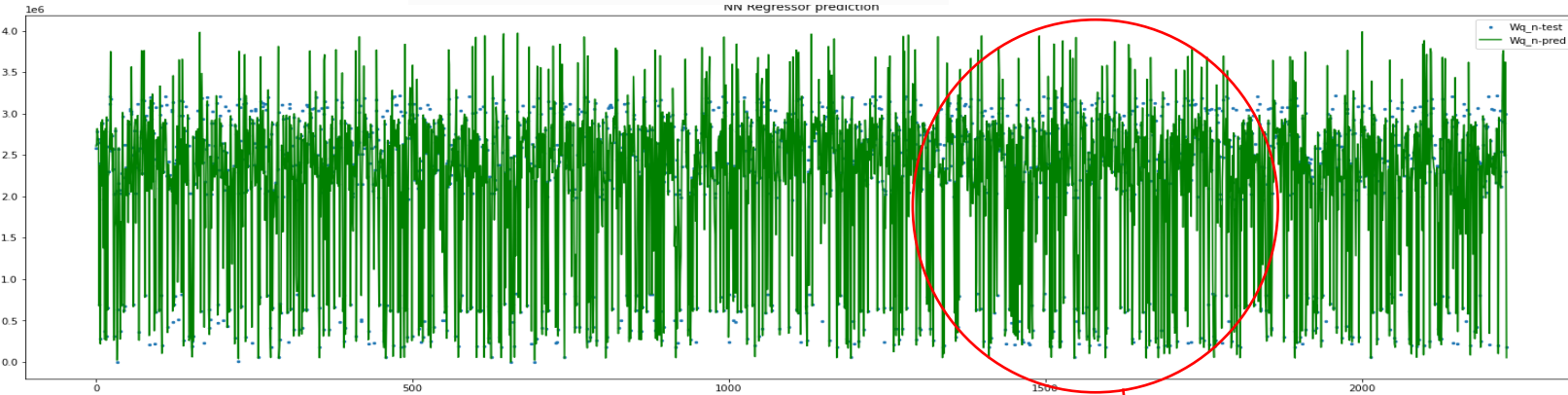
Digital product passport



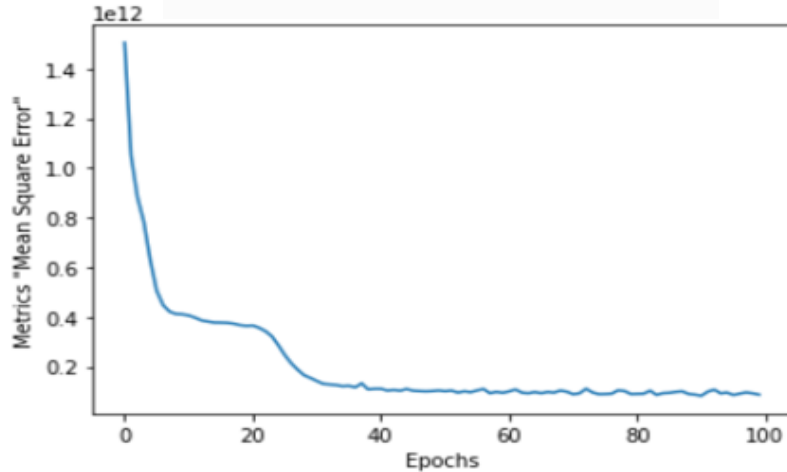
ML of NN model:

Layer (type)	Output Shape	Param #
dense (Dense)	(None, 256)	1280
dense_1 (Dense)	(None, 128)	32896
dense_2 (Dense)	(None, 64)	8256
dense_3 (Dense)	(None, 32)	2080
dense_4 (Dense)	(None, 3)	99
Total params: 44,611		

NN Regressor predicting:



Metrics of NN model:

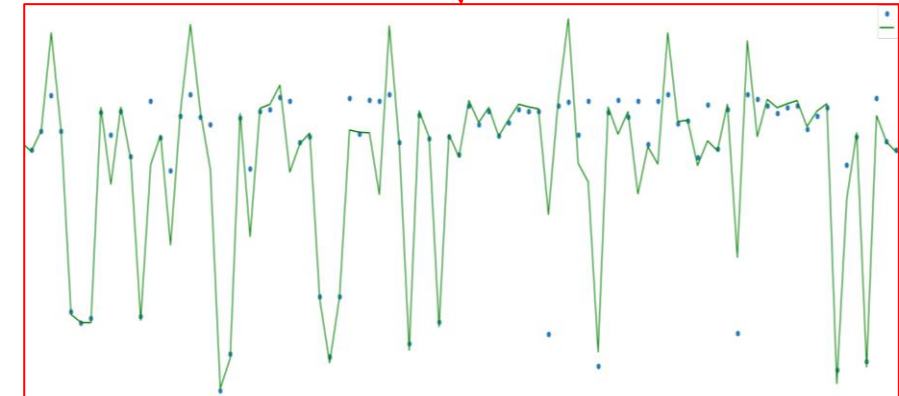


Accuracy:

Route 0 prediction
 Wp_n Relative error: **9.646%**
 Wp_n r2score : 0.8129453521752672

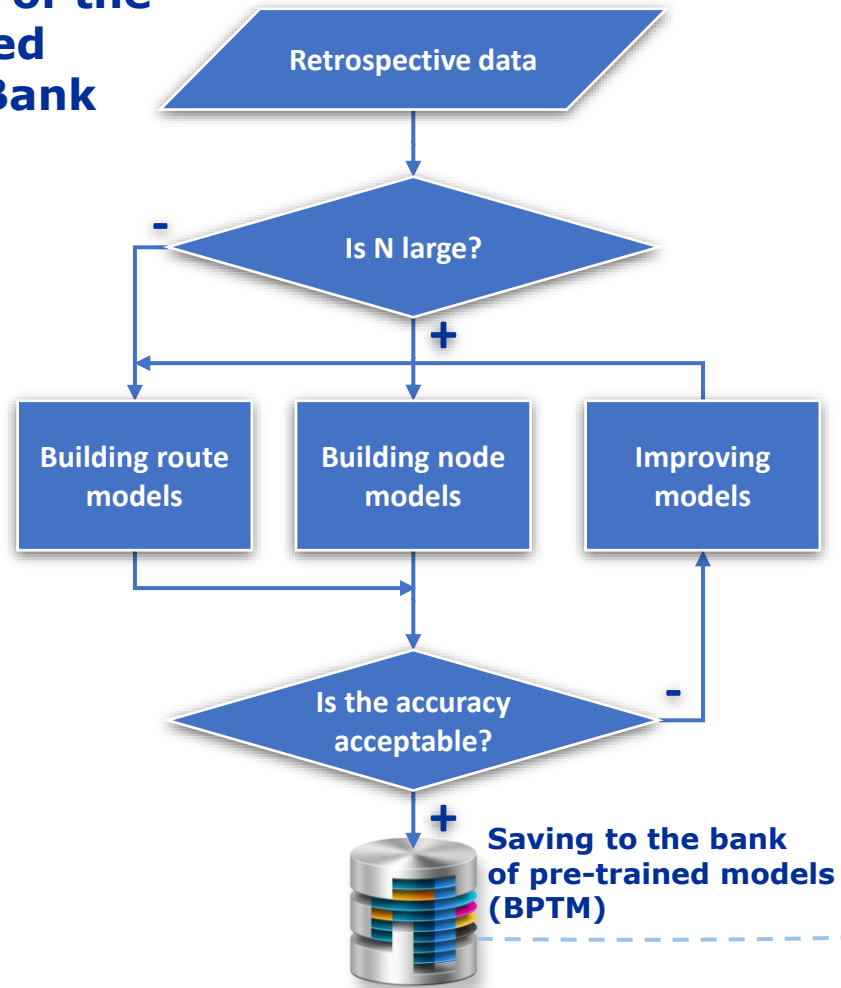
Route 1 prediction
 Wq_n Relative error: **9.425%**
 Wq_n r2score : 0.8476444593901902

Route 2 prediction
 Ws_n Relative error: **9.447%**
 Ws_n r2score : 0.8420825194985004

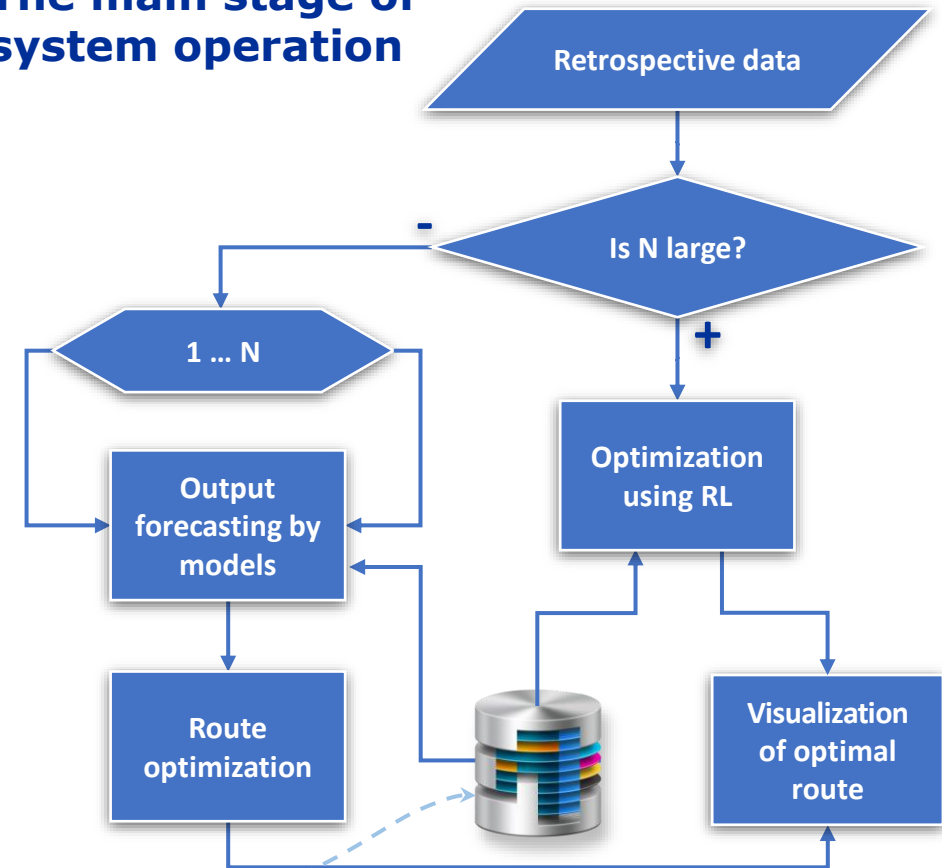


Construction of Algorithms for Optimizing Grain Elevator Routes Based on New Data Using Machine Learning Technologies with Reinforcement

Stage 1 Creation of the Pretrained Models Bank



Stage 2 The main stage of system operation



Installation of Equipment Without Reassembly



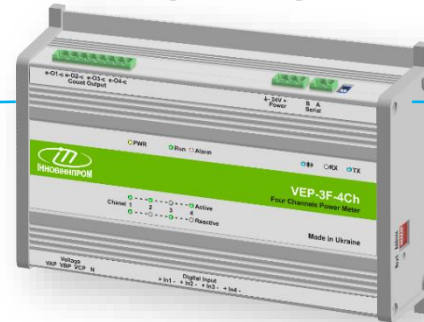
Installed:

Power Meters **17 units**
Transformers **65 units**
IoT Gateways **2 units**

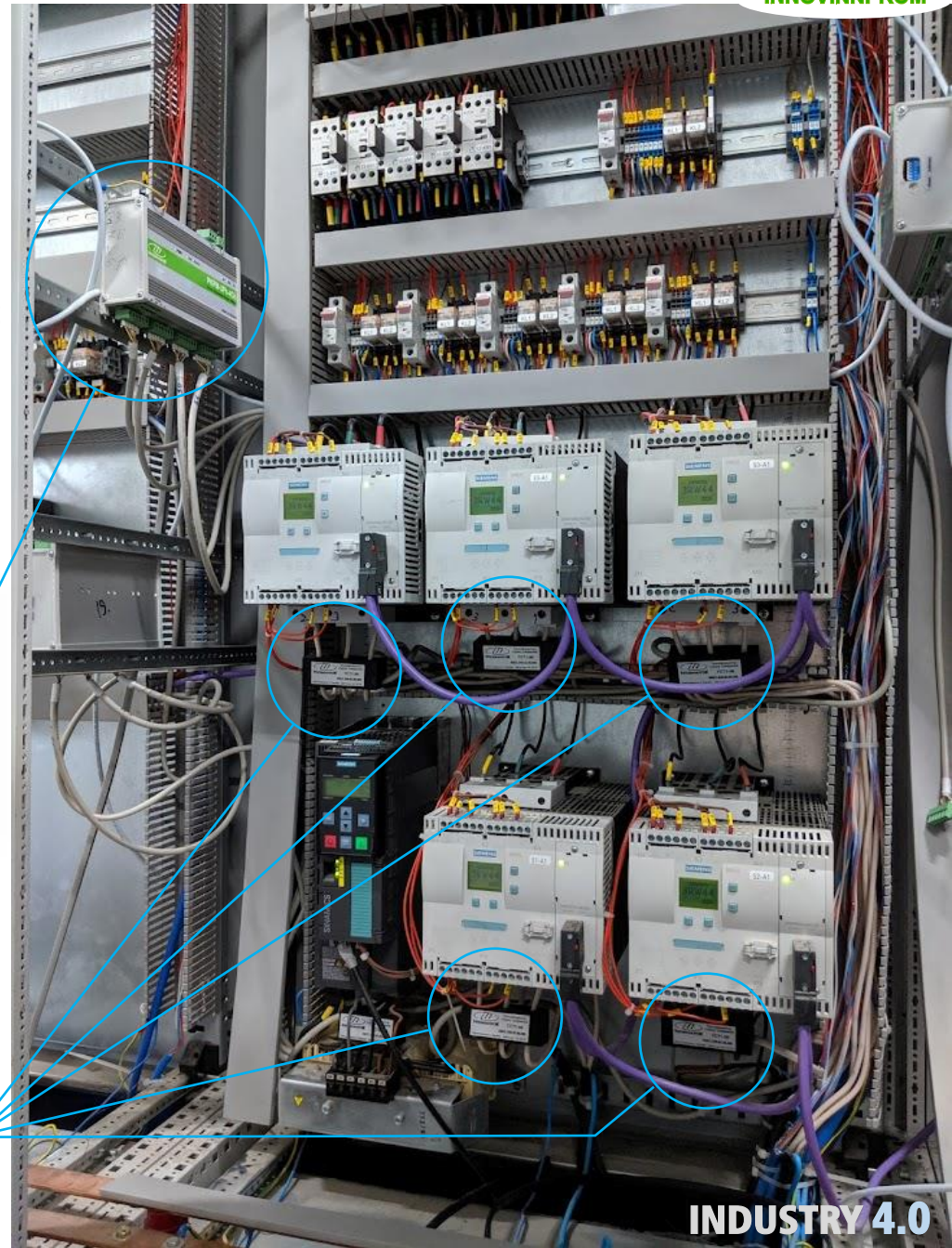
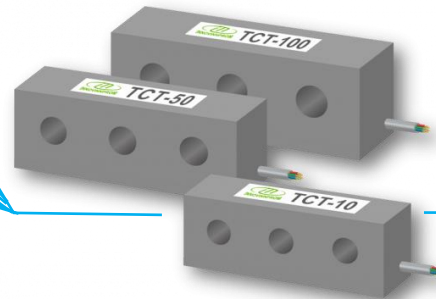
Total:

65 units controlled equipment
3,000 control channels per second

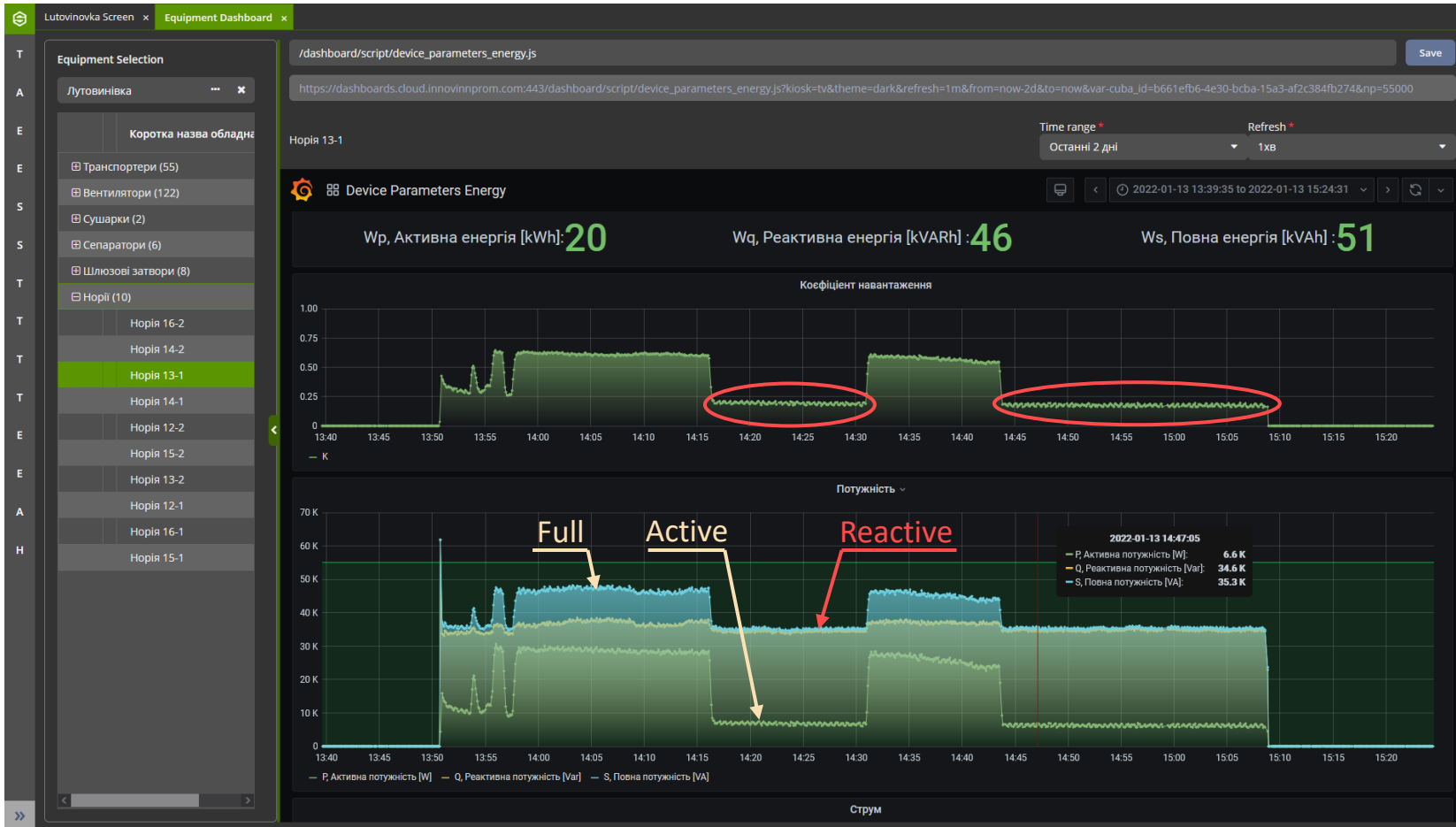
4 Channel Smart Power Meters
INNOVINNPROM



Innovative 3 Phase Transformers
INNOVINNPROM



Example of using one unit of equipment out of 65:



Test operation showed that more than 17% of the company's equipment was used inefficiently. Moreover, if electric motors were idling without load, the energy consumed by them dropped insignificantly. The reason is the high reactive component of energy consumption. As a result, energy is released into the air, contributing to cable lines over-heating. This is the main reason for excessive energy consumption by the company and excessive wear of equipment.

← Equipment efficiency - 25% during 50% of the technological process

← Electricity losses 37 kVA/h prevalence of the reactive component
direct electricity losses

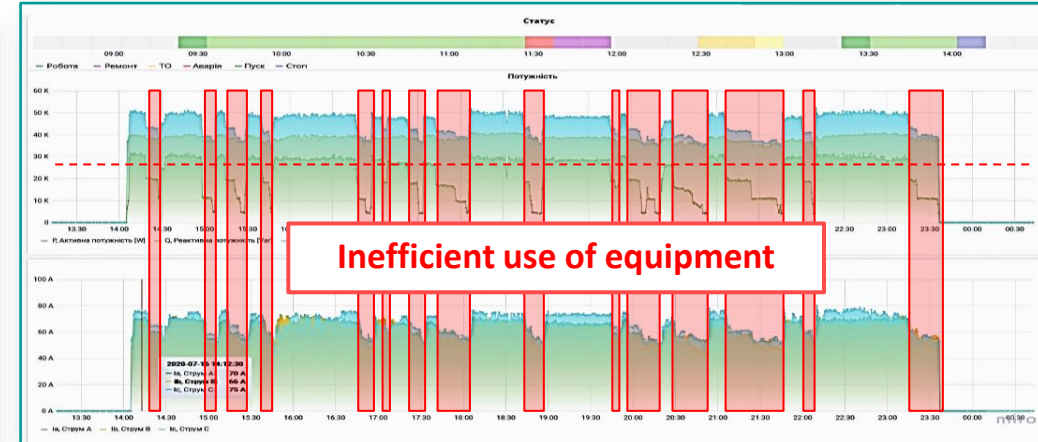
Result:
More than 25 kVAh was lost during the technological process lasting 1 hour 20 minutes

The task of the SaaS SAKURA-T:
Using AI & ML, automatically detect cases of suboptimal use of equipment and provide appropriate correction commands to SKADA

The Results of Proof of Concept

The period of test operation - from July 2020 to January 2022, only 16 months

	Wp, Active energy [kWh]	Wq, Reactive energy [kVARh]	Ws, Full energy [kVAh]
Consumed during the trial operation	388 238	772 376	934 885
On average, daily	808,83	1 609,17	1 947,68
Inefficient operation at load <40%	66 000,46	131 303,92	158 930,45
Losses, Euros			31 786,09



The table takes into account **only electricity losses**, excluding:

- ❖ operation of ventilation, aspiration and lighting systems;
- ❖ gas costs for drying products;
- ❖ related operating losses.

Altogether, total losses can be 3 ... 5 times higher.

The task of AI & ML:

- ❖ Optimization of technological delays
- ❖ Product life cycle control
- ❖ Adjustment of technological parameters depending on product quality
- ❖ Forecasting the cost of energy resources
- ❖ Recognition and correction of human errors

The result of the implementation of SAKURA-T in addition to financial costs will reduce emissions of pollutants.





Reduction of energy consumption of technological equipment - up to 10%

Achieved by selecting and exploiting the most energy-efficient modes of operation of the equipment and optimization of technological delays



Reduction of technological losses - up to 15%

Made possible by preventing violations of established algorithms and standards at all stages of production, continuous monitoring of technological operations and personnel actions



Improving energy efficiency of production - up to 20%

Attained through continuous monitoring and analysis of energy efficiency of production, control of accuracy and timeliness of completing technological tasks



Extend equipment service life - up to 25%

As a result of planning and monitoring the maintenance and repair of equipment, quality control of spare parts from different manufacturers

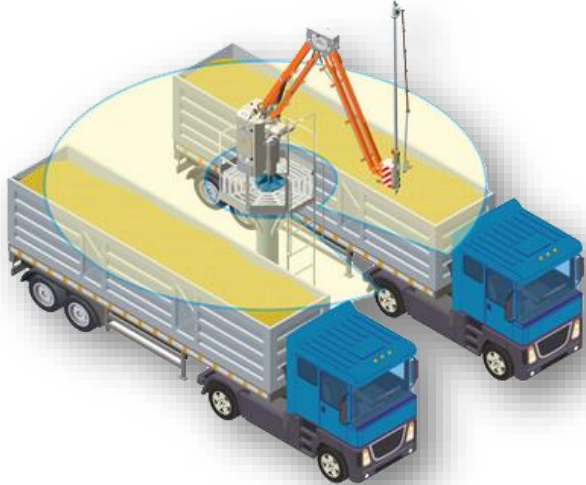


FLEXIBLE ROBOTICS



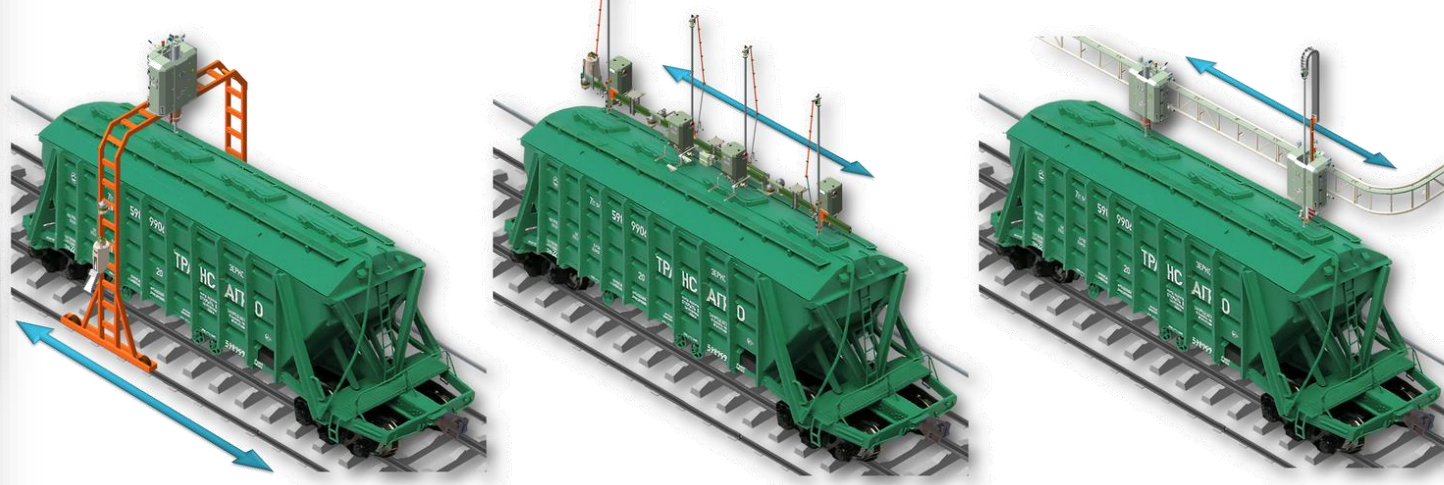
We develop and manufacture three main lines of robotic systems that we want to make more modern and perfect:

Car Systems



Currently, we have launched a project that will make the car sampler fully automatic - thanks to intelligent cameras, it will recognize car bodies, independently choose the program and sampling algorithm, and monitor the safety of personnel.

Railway Systems



The railway sampler is currently fully automatic. Our solution has no analogues in the world. But we are looking for investments to complement it with a pneumatic logistics system with automatic loading and unloading of chipped capsules and an automated warehouse system for pneumatic capsules.

Flow Systems



We are developing a new device - a flow scale with a grain sampling module. It should be a flexible robot that should automatically determine the type of grain crop, its weight, speed of movement and periodically send a grain sample to the laboratory.

We also have a project to implement a system of predictive maintenance of samplers with augmented reality.

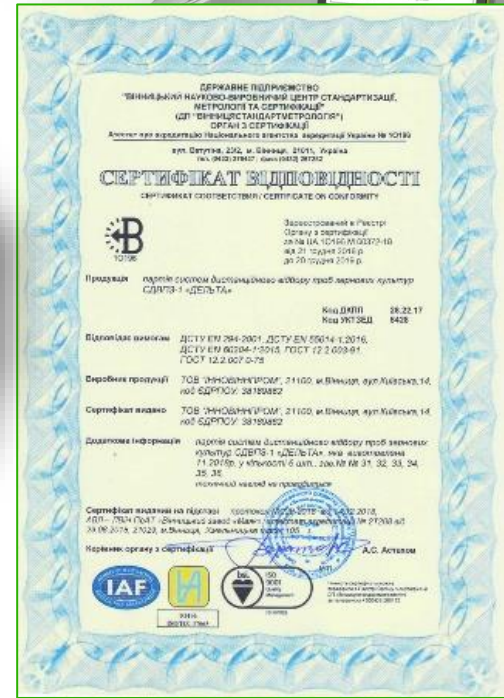
Automobile Sampler

- ✓ Sampling from the bodies of two cars
- ✓ Sampling to the entire depth to the bottom of the body
- ✓ Automatic sending of the sample to the laboratory by pneumatic transport
- ✓ Radio control and video control

Video Control System



Radio Control System



Unique own solutions

Innovations



Engineering Achievement 2017 – Railway Sampler

National maritime rating of Ukraine

Commemorative sign for the development and implementation of a mobile module for grain sampling from hopper wagons – Engineering achievement 2017

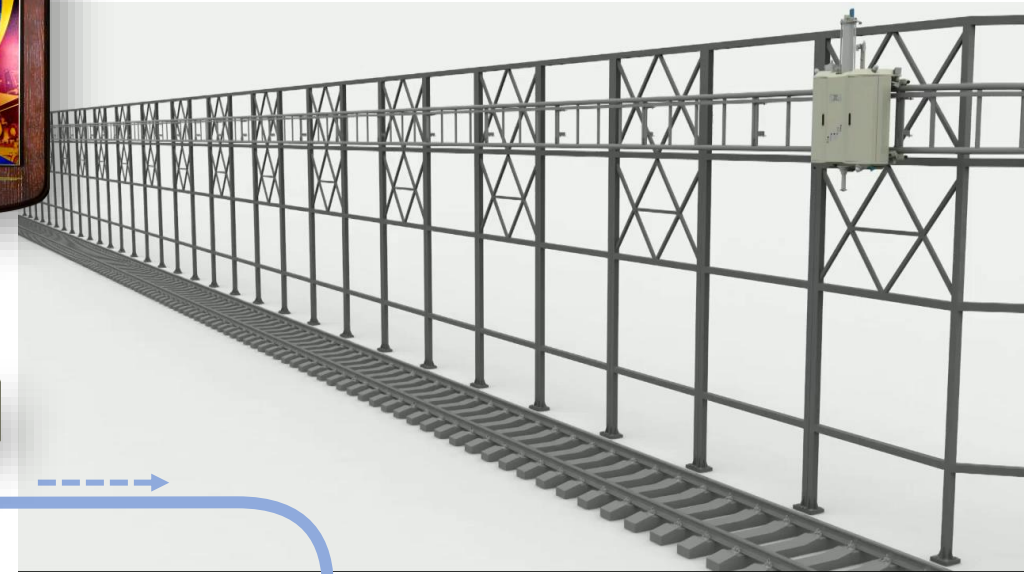


Hopper Railway Car Robotic Sampling Systems

National Marine Ranking
Engineering Achievement 2017

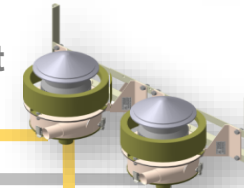


- ✓ Unique own patented solutions
- ✓ A unique telescopic probe
- ✓ Automatic search for wagons and open hatches

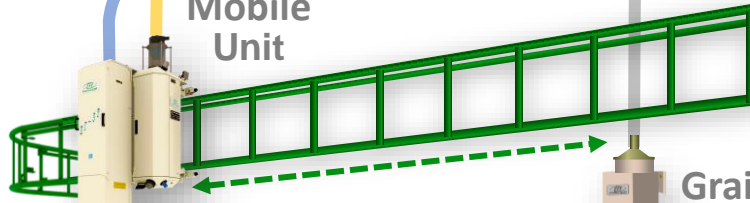


Video Control System

Pneumatic Transport System



Mobile Unit



Mobile Units Movement System

Grain Return System



Radio Control System



Laboratory Cabinet



Grain laboratory

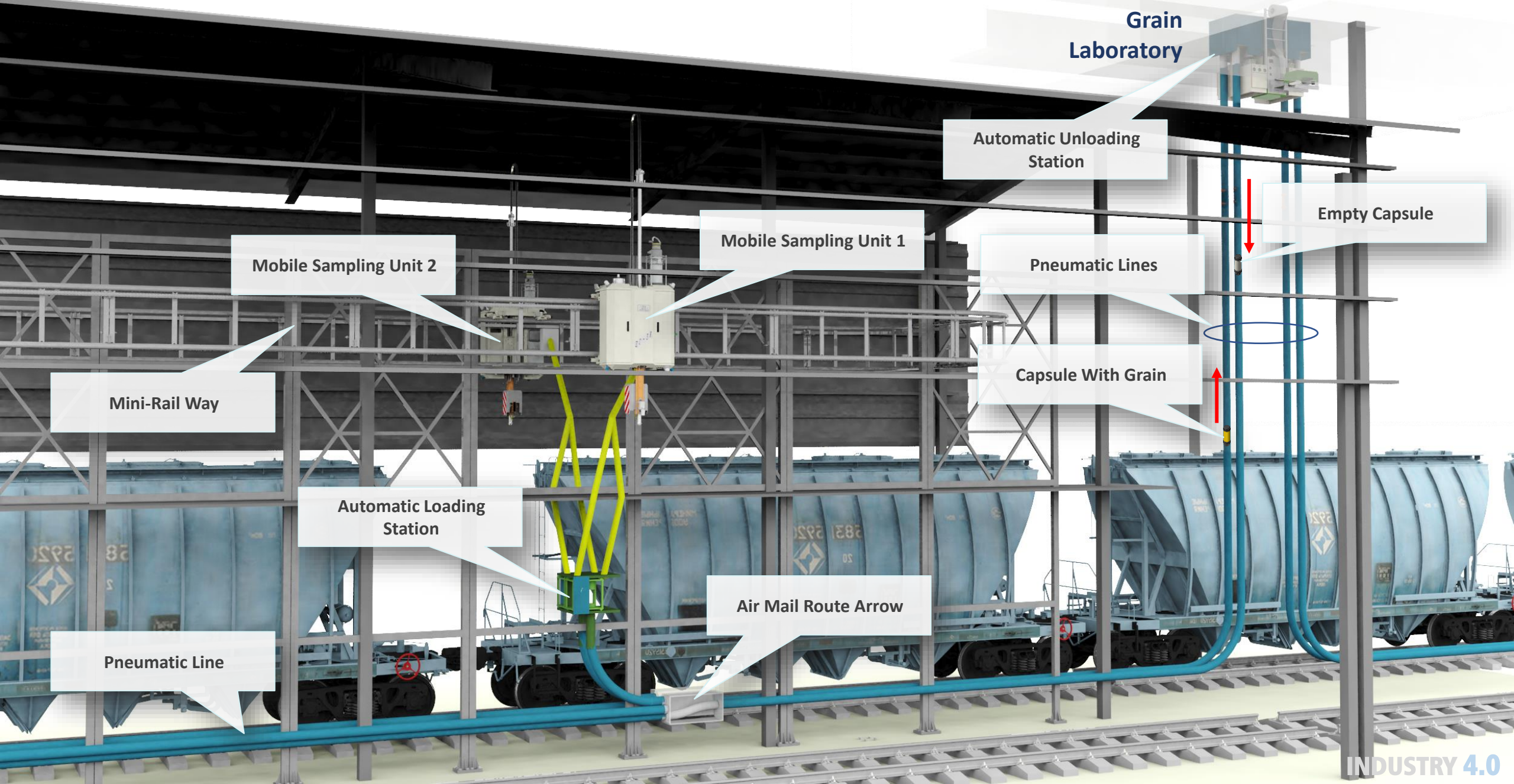
Pneumatic Mail



Control System



Hopper Railway Car Robotic Sampling Systems



Grain Laboratory

Automatic Unloading Station

Empty Capsule

Pneumatic Lines

Mobile Sampling Unit 1

Mobile Sampling Unit 2

Capsule With Grain

Mini-Rail Way

Automatic Loading Station

Air Mail Route Arrow

Pneumatic Line

GROWING OF ARTIFICIAL SAPPHIRE CRYSTALS



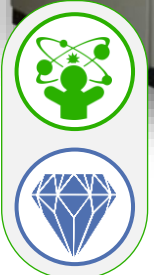
Purpose of Attracting Investments

We have the technology for growing artificial sapphire crystals, we have the appropriate specialists, and we, together with our partners, have production facilities. We have a draft business plan for the construction of a crystal growing plant. The study of the world market shows the expected growth of the market for the sale of artificial crystals of several billion euros in the coming years.

Omega DM300
Omega PG350

Delta-K

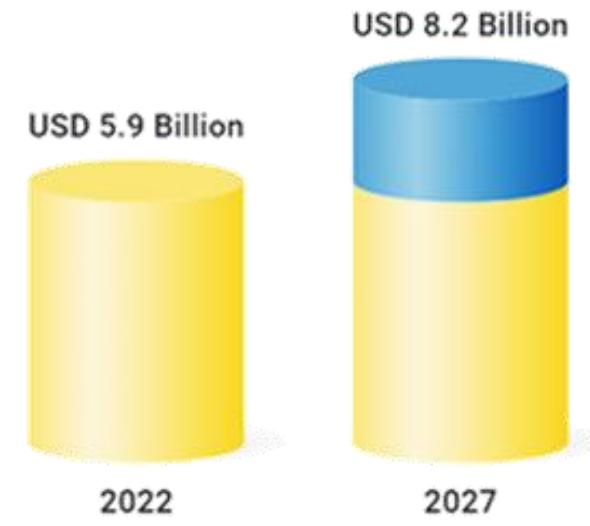
PromCrystal-S2



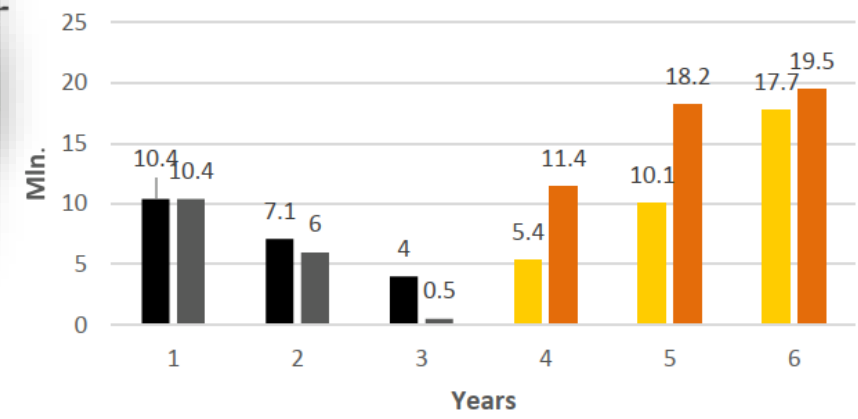
Innovations
Інновації
Hi-tech
Високі технології

Global Synthetic Sapphire Market

Market forecast to grow at a CAGR of 6.6%



Investments or Loan/Profit





INNOVINNPROM



Industry 4.0

